

**COMMONWEALTH OF MASSACHUSETTS**

**DEPARTMENT OF ENVIRONMENTAL QUALITY ENGINEERING**

**310 CMR 7.00     AIR POLLUTION CONTROL REGULATIONS**

**310 CMR 7.18     U Volatile and Halogenated Organic Compounds**

7.18 U Volatile and Halogenated Organic Compounds

(1) U Applicability and Handling Requirements.

- (a) 310 CMR 7.18 shall apply in its entirety to persons who own, lease, operate or control any facility which emits volatile organic compounds (VOC).
- (b) \* \* \*
- (c) On or after July 1, 1980 any person owning, leasing, operating, or controlling a facility regulated under 310 CMR 7.18, inclusive, shall store and dispose of volatile organic compounds in a manner which will minimize evaporation to the atmosphere. Proper storage shall be in a container with a tight fitting cover. Proper disposal shall include incineration in an incinerator approved by the Department, transfer to another person licensed by the Department to handle VOC, or any other equivalent method approved by the Department.
- (d) Any person who owns, leases, operates, or controls a facility which is or becomes subject to 310 CMR 7.18, inclusive, shall continue to comply with all requirements of 310 CMR 7.18, even if emissions from the subject facility no longer exceed applicability requirements of 310 CMR 7.18.
- (e) Any person not regulated by 310 CMR 7.18, inclusive, prior to August 15, 1989 shall achieve compliance with the applicable section(s) of 310 CMR 7.18 by August 15, 1990.
- (f) \* \* \*

(2) U Compliance with Emission Limitations.

- (a) Any person subject to 310 CMR 7.18, inclusive, shall maintain continuous compliance with all requirements of 310 CMR 7.18. Compliance averaging times are based on the control method selected to meet the applicable emission

limitations and EPA test methods as codified in 40 CFR Part 60 or other methods approved by the Department and EPA, and are as follows:

Compliance Method	EPA Reference Test Method	Test Method Averaging Time
Coating Reformulation	24 <sup>1</sup>	instantaneous
Solvent destruction or solvent recovery except carbon adsorption	25	3 hours
Carbon adsorption	25 or other as appropriate	the length on the adsorption cycle or 24-hours, which ever is less.

<sup>1</sup> Reference Method 24 shall use a 60 minute bake time at 110°C +/- 5°C.

- (b) Persons owning, leasing, or controlling the operation at a specific site location of any individual or combination of coating lines described in 310 CMR 7.18(3) through (7), (10) through (12) and (14) through (16) may for compliance with dates specified in 310 CMR 7.18(2)(a), (10), (14), (15), or (16) and the emissions limitations contained in 310 CMR 7.18(3) through (7), (10) through (12) and (14) through (16) submit a proposed plan containing a mix of emission limits for such coating lines such that the total emissions from all coating lines is less than or equal to the sum of emissions that would result from each individual coating line complying with the applicable emission limitation contained in 310 CMR 7.18(3) through (7), (10) through (12) and (14) through (16).

Submittal of such a proposed plan is subject to review and approval by the Department and must provide for compliance consistent with 310 CMR 7.18(2)(a), (7), (10) through (12), (14), (15), or (16).

Any source complying with the requirements of 310 CMR 7.18 by emissions averaging under 310 CMR 7.18(2)(b), is also subject to the requirements of 310 CMR 7.00 Appendix B(4).

- (c) Any person regulated under 310 CMR 7.18(14), 7.18(15), or 7.18(16), who cannot comply with the emission limitations contained therein through the use of add-on controls and/or low/no solvent coatings, shall apply to the Department by January 1, 1987 for an alternative emission limitation which reflects the application of source specific Reasonably Available Control Technology. Any alternative

emission limitation provided for by this section must also be approved by EPA. An applicant for an alternative RACT shall:

1. demonstrate to the Department that it is not technologically and economically feasible for that person to comply with the applicable emission limitation; and
2. determine an emission limitation which reflects the application of Reasonably Available Control Technology;

Any person granted such an emission limitation shall:

3. re-evaluate, on a biennial basis (every two years), the emission limitation to reflect current application of Reasonably Available Control Technology and to confirm that the RACT emission limitation contained in 310 CMR 7.18(14) – (16) is still technologically and economically infeasible.
- (d) The Department encourages any person owning, leasing, operating, or controlling a facility regulated under 310 CMR 7.18 to reduce the emissions of volatile organic compounds through the use of compounds which present less of a burden to the air, water and land, and which do not increase public health impacts.
- (e) Any person owning, leasing, operating, or controlling a facility subject to 310 CMR 7.18(3) – (7), (10) – (12) and (14) – (16), shall demonstrate compliance with the recordkeeping requirements for emissions capture and control equipment by continuously monitoring and maintaining records on the following parameters:
1. for a thermal incinerator; the combustion temperature measured in °F;
  2. for a catalytic incinerator: the exhaust gas temperature (°F), the temperature rise across the catalyst bed (°F), and the date the catalyst was most recently replaced or changed;
  3. for a condenser or refrigeration system; the inlet temperature of the cooling medium (°F), and the exhaust gas temperature (°F);
  4. for a carbon adsorbers; the pressure drop across the adsorber, and the exhaust gas VOC concentration;
  5. for emissions capture and control equipment not otherwise listed; any requirements specified by the Department in any approval(s) or order(s).
- (f) Exemption for Coatings Used in Small Amounts. For any person who owns, leases, operates or controls a facility with coating line(s) subject to 310 CMR

7.18, the emissions of VOC from any coatings used in small amounts at that facility are exempt from the emission limitations of the particular section, provided the person satisfies the following conditions:

1. the total amount of all coatings exempted does not exceed 55 gallons on a rolling 12 month period at the facility; and,
2. the person notifies the Department that this exemption is being used 30 days prior to its first use; and,
3. the person identifies the coatings which will be covered by this exemption; and
4. the person complies with the recordkeeping and testing requirements of the particular section.

(g) Daily Weighted Averaging. Any person who owns, leases, operates or controls a coating line subject to 310 CMR 7.18, may comply with the VOC emission limitations of the applicable section of 310 CMR 7.18 through the use of a daily-weighted average on an individual coating line, provided the person meets the following conditions:

1. the daily-weighted average for each coating line, each day, complies with the applicable emission limitation in 310 CMR 7.18 with no cross-line averaging allowed; and,
2. the coating line using a daily-weighted average to determine compliance does not use any emissions capture and control equipment for the compliance determination; and,
3. prior to being used, the exact method of measuring and determining compliance on a daily-weighted average basis is approved by the Department in an emissions control plan submitted under 310 CMR 7.18(20); and,
4. records kept to determine compliance on a daily-weighted average basis are kept at the facility for a period of five years, and made available to the Department or EPA on requests; and,
5. the daily-weighted average for each coating line is calculated according to the following equation:

$$\text{VOC}_w = \frac{\sum_{i=1}^n V_i C_i}{V_T}$$

where:

$\text{VOC}_w$  = the daily-weighted average VOC content of the coatings used each day on each coating line in units of pounds of VOC per gallon of solids as applied;

$n$  = the number of different coatings applied, each day on a coating line;

$V_i$  = the volume of solids as applied for each coating, each day, on each coating line, in units of gallons of solids as applied;

$C_i$  = the VOC content for each coating, each day, on each coating line in units of pounds of VOC per gallons of solids as applied; and

$V_T$  = the total volume of solids as applied, each day on each coating line.

(3) U Metal Furniture Surface Coating.

- (a) On or after January 1, 1980, no person who owns, leases, operates, or controls a metal furniture coating line, which emits in excess of fifteen (15) pounds per day of volatile organic compounds (VOC), shall cause, suffer, allow or permit emissions therefrom in excess of 5.1 pounds of VOC per gallon of solids applied.
- (b) Any person subject to 310 CMR 7.18(3)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.
- (c) Any person subject to 310 CMR 7.18(3)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
  5. quantity of product processed;
  6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.
- (d) Persons subject to 310 CMR 7.18(3)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(4) U Metal Can Surface Coating.

- (a) On or after January 1, 1980, no person who owns, leases, operates, or controls a metal can coating line, which emits in excess of fifteen (15) pounds per day of volatile organic compounds (VOC), shall cause, suffer, allow or permit emissions therefrom in excess of the emission limitations set forth in 310 CMR 7.18(4)(b).

(b) Emission Limitations Metal Can Surface Coating.

Emission Source	Emission Limitation in pounds of volatile organic compounds per gallon of solids applied
Sheet base coat (exterior and interior and exterior overvarnish)	4.5
Two-piece can exterior (basecoat and overvarnish)	4.5
Two and Three-piece can (interior body spray)	9.8
Two-piece can exterior end (spray or roll coat)	9.8
Three-piece can side seam spray	21.8
End sealing compound	7.4

- (c) Any person subject to 310 CMR 7.18(4)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the

requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.

- (d) Any person subject to 310 CMR 7.18(4)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
3. solids content of any coating(s) used;
4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
5. quantity of product processed;
6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

- (e) Persons subject to 310 CMR 7.18(4)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(5) U Large Appliance Surface Coating

- (a) On or after January 1, 1980, no person who owns, leases, operates, or controls a large appliance coating line, which emits in excess of fifteen (15) pounds per day of volatile organic compounds, shall cause, suffer, allow or permit emissions therefrom in excess of 4.5 pounds of volatile organic compounds per gallon of solids applied.
- (b) Any person subject to 310 CMR 7.18(5)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.

(c) Any person subject to 310 CMR 7.18(5)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
3. solids content of any coating(s) used;
4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
5. quantity of product processed;
6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

(d) Persons subject to 310 CMR 7.18(5)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(6) U Magnet Wire Insulation Surface Coating.

(a) On or after January 1, 1980, no person who owns, leases, operates, or controls a magnet wire insulation coating line, which emits, in excess of fifteen (15) pounds per day of volatile organic compounds, shall cause, suffer, allow or permit emissions therefrom in excess of 2.2 pounds of volatile organic compounds per gallon of solids applied.

(b) Any person subject to 310 CMR 7.18(6)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.

(c) Any person subject to 310 CMR 7.18(6)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable



averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
3. solids content of any coating(s) used;
4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
5. quantity of product processed;
6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

(d) Persons subject to 310 CMR 7.18(6)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(7) U Automobile Surface Coating.

(a) No person who owns, leases, operates, or controls an automobile and/or light duty truck manufacturing plant, which emits in excess of 15 pounds per day of volatile organic compounds (VOC), shall cause, suffer, allow or permit emissions therefrom in excess of the emission limitations, on a daily weighted average basis, and within the schedule contained in 310 CMR 7.18(7)(b).

(b)

Emissions Limitations Automotive Surface Coating		
Coating Line	Emission Limitation(*)	Compliance Date
Primer Application	1.4 lbs. of VOC/gallon of solids applied	December 31, 1982
Primer-surfacer Application	4.5 lbs. of VOC/gallon of solids applied	December 31, 1985
Topcoat Application	15 lbs. of VOC/gallon of solids deposited (**)	December 31, 1985
Final Repair	13.8 lbs. of VOC/gallon of solids applied	December 31, 1985

#### Application

\* Compliance is determined on a line-by-line basis through the daily weighted average of the coatings used in each category for each separate line.

\*\* The emission limitation for topcoat application is equivalent to 4.5 lbs of VOC/gallon of solids applied at a transfer efficiency of 30%.

(c) Any person subject to 310 CMR 7.18(7)(a) shall maintain continuous compliance at all times, and is subject to a daily compliance averaging time. Demonstrations of compliance may include considerations of transfer efficiency provided that the baseline transfer efficiency and the transfer efficiency test method are approved by the Department and EPA.

(d) Any person subject to 310 CMR 7.18(7)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
3. solids content of any coating(s) used;
4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
5. quantity of product processed; and,
6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

(e) Persons subject to 310 CMR 7.18(7)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA. Testing to determine topcoat emission rates, transfer efficiency, and other relevant criteria shall be conducted in accordance with the protocols described in EPA document 450/3-88-018, or by other methods approved by the Department and EPA.

(8) U Solvent Metal Degreasing.

(a) Cold Cleaning Degreasing. On or after December 31, 1980 no person owning, operating, leasing or controlling any solvent metal degreasing facility which utilizes a cold cleaning degreaser shall cause, suffer, allow or permit emissions of volatile organic compounds therefrom unless:

1. each cold cleaning degreaser is equipped with a cover which is designed to be easily operated with one hand; and
2. each cold cleaning degreaser is equipped to drain clean parts so that, while draining, the cleaned parts are enclosed for 15 seconds or until dripping ceases, whichever is longer; and
3. each cold cleaning degreaser is designed with:
  - a. a freeboard ratio of 0.75 or greater, or
  - b. a water blanket (only if the solvent used is insoluble in and heavier than water); or
  - c. an equivalent system of air pollution control which has been approved by the Department and EPA; and
4. the covers of each cold cleaning degreaser are closed whenever parts are not being handled in the degreaser, or when the degreaser is not in use; and
5. the drafts across the top of each cold cleaning degreaser are minimized such that when the cover is open the degreaser is not exposed to drafts greater than 40 meters per minute (1.5 miles per hour), as measured between one and two meters up wind at the same elevation as the tank lip; and
6. any leaks are repaired immediately, or the degreaser is shut down.

(b) Vapor Degreasing. On or after December 31, 1980 no person owning, leasing operating or controlling a solvent metal degreasing facility which utilizes a vapor degreaser shall cause, suffer, allow or permit emissions therefrom unless:

1. each vapor degreaser is equipped with a cover designed to be easily operated in manner which will not disturb the vapor zone; and
2. each vapor degreaser is covered except when work loads are being loaded, unloaded or degreased in the degreaser; and

3. each vapor degreaser is equipped with the following safety switches which are maintained and operated in accordance with the recommendations of the manufacturer:
  - a. a switch designed to shut off the heating source for the sump if the condenser coolant is either not circulating, or the solvent vapor level has risen above the primary coil; and
  - b. a switch designed to shut off the spray pump if the solvent vapor level drops more than ten centimeters (four inches) below the lowest condensing coil; and
4. at least one of the following devices has been installed on each vapor degreaser, and that device is maintained and operated in accordance with the recommendations of the manufacturer:
  - a. a freeboard ratio equal to or greater than 0.75 and, a power cover, if the degreaser opening is greater than one square meter (ten square feet); or,
  - b. a refrigerated chiller; or,
  - c. an enclosed design whereby the cover is open only when the dry part is entering or exiting the vapor degreaser; or,
  - d. an adsorption system with ventilation greater than or equal to 15 cubic meters per minute per square meter (50 cubic feet per minute per square foot) of air/vapor area (determined when the degreaser's cover is open) which exhausts less than 25 parts per million of solvent by volume averaged over one complete adsorption cycle or 24 hours whichever is less; or,
  - e. any other device, demonstrated to have a control efficiency equal to or greater than any of the above, approved by the Department and EPA; and,
5. solvent carry out from each vapor degreaser is minimized by:
  - a. racking parts to allow for complete drainage; and,
  - b. moving parts in and out of the degreaser at less than 3.3 meters per minute (11 feet per minute); and,
  - c. holding the parts in the vapor zone for 30 seconds or until condensation ceases, whichever is longer; and,

- d. tipping out any pools of solvent on the cleaned parts before removal from the vapor zone; and,
  - e. allowing parts to dry within the degreaser for 15 seconds or until visually dry, whichever is longer; and,
- 6. no porous or absorbent material, such as, but not limited to cloth, leather, wood or rope is placed in the vapor degreaser; and,
  - 7. less than half of the degreaser's open top area is occupied with a workload; and,
  - 8. each degreaser is operated so that the vapor level does not drop more than ten centimeters (four inches) when the workload is removed from the vapor zone; and,
  - 9. operators always spray within the vapor zone; and,
  - 10. liquid leaks in each vapor degreaser are repaired immediately, or the degreaser is shut down; and,
  - 11. each degreaser is operated so as to prevent water from being visually detected in the solvent exiting the water separator; and,
  - 12. each degreaser is located and operated in such a manner that it is not exposed to drafts greater than 40 meters per minute (131 feet per minute) as measured between one and two meters upwind at the same elevation as the tank lip, nor is it provided with an exhaust ventilation system which exceeds 20 cubic meters per minute per square meter (65 cubic feet per minute per square foot) of vapor degreaser open area, unless such an exhaust ventilation system is necessary to meet OSHA requirements; and,
  - 13. the cover is located below the lip exhaust, if the vapor degreaser is equipped with a lip exhaust.
- (c) Conveyorized Degreasing. On or after December 31, 1980 no person who owns, leases, operates or controls a solvent metal degreasing facility which utilizes a conveyorized degreaser shall cause, suffer, allow or permit emissions therefrom, unless:
- 1. at least one of the following devices has been installed on each conveyorized degreaser with an air/vapor interface greater than 21.5 square feet, and that

device is maintained and operated in accordance with the recommendations of the manufacturer:

- a. a refrigerated chiller; or,
  - b. an adsorption system with ventilation greater than or equal to 15 cubic meters per minute per square meter (50 cubic feet per minute per square foot) of air/vapor area (determined when the degreaser's downtime covers are open) which exhausts less than 25 parts per million of solvent by volume averaged over one complete adsorption cycle or 24 hours whichever is less; or,
  - c. any other device, demonstrated to have a control efficiency equal to or greater than any of the above, approved by the Department and EPA; and,
2. each conveyORIZED degreaser is designed and operated to prevent cleaned parts from carrying out the solvent liquid or vapor, for example equipping the degreaser with a drying tunnel or rotating (tumbling) basket; and,
  3. each conveyORIZED degreaser is equipped with the following safety switches which are maintained and operated in accordance with the recommendations of the manufacturer:
    - a. a switch designed to shut off the heating source for the sump if the condenser coolant is either not circulating, or if the solvent vapor level has risen above the primary coil; and
    - b. a switch designed to shut off the spray pump or the conveyor if the solvent vapor level drops more than ten centimeters (four inches) below the lowest condensing coil; and
  4. the openings of each conveyORIZED degreaser are minimized during operation such that average clearance at the entrances and exits of the degreaser between the workloads and the edge of the degreaser opening is less than ten centimeters (four inches) or ten percent of the width of the opening; and,
  5. covers are placed over the entrances and exits of each conveyORIZED degreaser immediately after the conveyors and exhausts are shut down, and the covers are left in place until just prior to start-up; and,
  6. solvent carry out from each conveyORIZED degreaser is minimized by:
    - a. racking parts to allow for complete drainage; and,

- b. maintaining the vertical conveyor speed at less than 3.3 meters per minute (11 feet per minute); and,
  - 7. leaks in each conveyORIZED degreaser are repaired immediately, or the degreaser is shutdown; and,
  - 8. each conveyORIZED degreaser is operated so as to prevent water from being visually detected in solvent exiting the water separator; and,
  - 9. no conveyORIZED degreaser is provided with an exhaust ventilation system which exceeds 20 cubic meters per minute per square meter (65 cubic feet per minute per square foot) of vapor degreaser open area, unless such an exhaust ventilation system is necessary to meet OSHA requirements; and,
- (d) On or after December 31, 1980 any person subject to 310 CMR 7.18(8)(a),(b), or (c) shall operate any solvent metal degreaser using procedures which minimize evaporative emissions and prohibit spills from the use of said degreaser. Such procedures include but are not limited to:
- 1. notification to operators of the performance requirements that must be practiced in the operation of the degreaser, including the permanent and conspicuous posting of labels in the vicinity of the degreaser detailing performance requirements; and
  - 2. storage of waste degreasing solvent in closed containers, and disposal or transfer of waste degreasing solvent to another party, in a manner such that less than 20% of the waste degreasing solvent by weight can evaporate into the atmosphere; and
  - 3. where applicable, supplying a degreasing solvent spray which is a continuous fluid stream (not a fine, atomized or shower type spray) at a pressure which does not exceed ten pounds per square inch as measured at the pump outlet, and use any such spray within the confines of the degreaser.
- (e) Any person subject to 310 CMR 7.18(8)(a), (b), or (c) shall maintain instantaneous and continuous compliance at all times.
- (f) Any person subject to 310 CMR 7.18(8)(a), (b), or (c) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with an instantaneous averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the

requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of solvent(s) used;
2. quantity, formulation and density of all waste solvent(s) generated;
3. actual operational and performance characteristics of the degreaser and any appurtenant emissions capture and control equipment, if applicable; and
4. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

(g) Persons subject to 310 CMR 7.18(8) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with a method approved by the Department and EPA.

(9) U Cutback Asphalt

(a) On or after May 1, 1982, no person using asphalt shall cause, suffer, allow or permit the use or application of cutback asphalt for paving purposes.

(b) Section 310 CMR 7.18(9)(a) shall not apply to any of the following:

1. Cutback asphalt usage from October 1 through April 30.
2. Cutback asphalt used as a penetrating prime coat.
3. Storage or stockpiling of patching mixes used in pavement maintenance for a time period greater than one month.
4. Cutback asphalt of which less than 5% by weight of the total solvent evaporates at a temperature up to and including 500°F as determined by ASTM Method D402, Distillation of Cutback Asphalt Products.

(c) Any person subject to 310 CMR 7.18(9)(a) shall demonstrate continuous compliance consistent with an instantaneous averaging period.

(d) Persons using cutback asphalt shall keep records to satisfy the requirements of 310 CMR 7.18(9)(c) and said records shall be made available to representatives of the Department and EPA upon request. Such records shall include, but are not limited to:



1. quantity and formulation of any cutback asphalt used;
  2. name and address of the supplier, date of purchase and date of use of any cutback asphalt; and
  3. any other requirements specified by the Department in any order(s) issued to the person, if applicable.
- (e) Persons subject to 310 CMR 7.18(9)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with ASTM Method D-244, or by other methods approved by the Department and EPA.

(10) U Metal Coil Coating.

- (a) On or after July 1, 1980, no person who owns, leases, operates, or controls a metal coil coating line, which emits in excess of fifteen (15) pounds per day of volatile organic compounds, shall cause, suffer, allow or permit emissions therefrom in excess of 4.0 pounds of volatile organic compounds per gallon of solids.
- (b) Any person subject to 310 CMR 7.18(10)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.
- (c) Any person subject to 310 CMR 7.18(10)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:
  1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;

5. quantity of product processed; and
  6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.
- (d) Persons subject to 310 CMR 7.18(10)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(11) U Surface Coating of Miscellaneous Metal Parts and Products.

- (a) On or after December 31, 1982 unless granted an extension by the Department to December 31, 1985, no person who owns, leases, operates, or controls a miscellaneous metal parts and products coating lines, which has the potential to emit equal to or greater than ten tons per year of volatile organic compounds, shall cause, suffer or permit emissions of volatile organic compounds in excess of the emission limitations set forth in 310 CMR 7.18(11)(b).
1. Emissions of volatile organic compounds from coatings used in small amounts are exempt from the emissions limitations of 310 CMR 7.18(11)(b). The sum of all coatings exempted from the emission limitations of 310 CMR 7.18(11)(b) shall not exceed 55 gallons per year at any facility. Usage of exempt coatings shall be reported to the Department in accordance with 310 CMR 7.12.
  2. Any facility which emits, before any application of air pollution control equipment, less than or equal to one ton of volatile organic compounds in any one calendar month, and less than ten tons of volatile organic compounds in any consecutive 12 month time period is exempt from the emissions limitations of 310 CMR 7.18(11)(b).
  3. Any facility subject to 310 CMR 7.18(11) as of July 1, 1991, which was not subject to 310 CMR 7.18(11) prior to July 1, 1991, shall achieve compliance with the applicable sections of 310 CMR 7.18(11) by July 1, 1992.
- (b) If more than one emission limitation applies to any specific coating, then the coating shall comply with the least stringent.

Emission Limitations Surface Coating of Miscellaneous Metal Parts and Products	
Emission Source	Emission Limitation* Pounds of VOC per gallon of solids applied
Clear Coatings	10.3
Coating line that is air-dried or forced warm-air dried at temperatures up to 90 Celsius	6.7
Extreme Performance Coating	6.7
All other coatings and coating lines	5.1

\*If more than one emission limitation above applies to a specific coating, then the least stringent emission limitation shall be applied.

- (c) Any person subject to 310 CMR 7.18(11)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.
- (d) Any person subject to 310 CMR 7.18(11)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:
1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
  5. quantity of product processed; and
  6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

- (e) Persons subject to 310 CMR 7.18(11)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(12) U Graphic Arts.

- (a) On or after January 1, 1994, no person who owns, leases, operates or controls packaging rotogravure or publication rotogravure printing lines which have the potential to emit equal to or greater than 50 tons per year of VOC shall cause, suffer, allow or permit the operation of said lines unless:
1. The volatile portion of the ink, as applied to the substrate contains 25.0% or less by volume of volatile organic compounds and 75.0% or more by volume of water; or,
  2. The ink (less water) as it is applied to the substrate contains 60.0% by volume or more non-volatile materials; or,
  3. The owner or operator installs and operates:
    - a. A carbon adsorption system which reduces the volatile organic emissions by at least 90.0% by weight; or,
    - b. an incinerator system which oxidizes at least 90.0% by weight of the volatile organic compounds emitted; or,
    - c. an alternative volatile organic compound emission reduction system demonstrated to have at least 90.0% reduction efficiency by weight; and,
    - d. a capture system must be used in conjunction with any emission control systems installed pursuant to 310 CMR 7.18(12)(a)3.a. – 3.c. inclusive. The design and operation of said capture system must be consistent with good engineering practice and is required to provide for an overall reduction in volatile organic compound emissions of at least: 75.0% where publication rotogravure process is employed; 65.0% where packaging rotogravure process is employed.
- (b) Any person subject to 310 CMR 7.18(12)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.

(c) Any person subject to 310 CMR 7.18(12)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of ink(s) used;
2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
3. solids content of any ink(s) used;
4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
5. quantity of product processed; and
6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

(d) Persons subject to 310 CMR 7.18(12)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24, Method 24A and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(e) The Department reserves the right to initiate enforcement action against any person who failed to meet the previous requirements of 310 CMR 7.18(12) in effect from January 1, 1983 until January 1, 1994, where the facility size cutoff in 310 CMR 7.18(12)(a) was 100 tons per year.

(13) U Dry Cleaning Systems - Perchloroethylene

(a) On and after December 31, 1982 any person owning, leasing, or controlling a perchloroethylene dry cleaning facility shall, except as provided in (b) below:

1. Vent the entire dryer exhaust through a properly functioning carbon adsorption system or equally effective control device;

2. emit no more than 100 parts per million volume (PPMV) of perchloroethylene from the dryer control device before dilution;
  3. immediately repair all components found to be leaking liquid perchloroethylene;
  4. cook or treat all diatomaceous earth filters so that the residue contains 25 pounds or less of perchloroethylene per 100 pounds of wet waste material;
  5. reduce the perchloroethylene content from all solvent stills to 60 pounds or less per 100 pounds of wet waste material;
  6. drain all filtration cartridges in the filter housing, for at least 24 hours before discarding the cartridges; and
  7. when possible, dry all drained cartridges without emitting perchloroethylene to the atmosphere.
- (b) The provisions of 310 CMR 7.18(13)(a)(1) and (2) are not applicable to: perchloroethylene dry cleaning facilities which are coin operated; to facilities where an adsorber cannot be accommodate because of inadequate space as determined by the Department; or to facilities with insufficient steam capacity to desorb adsorption units, as determined by the Department.
- (c) Any person subject to 310 CMR 7.18(13)(a) shall maintain instantaneous and continuous compliance at all times.
- (d) Any person subject to 310 CMR 7.18(13)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with an instantaneous averaging time as stated in 310 CMR 7.18(13)(c) and kept daily. Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:
1. identity, quantity, formulation and density of cleaning solvent(s) used;
  2. quantity, formulation and density of all waste solvent(s) generated;
  3. quantity of filter muck collected, quality of solvent in the muck and quantity of distillation waste;

4. actual operational and performance characteristics of the cleaning equipment and any appurtenant emissions capture and control equipment, if applicable; and
  5. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.
- (e) Compliance determination shall be made in conformance with methods identified in the Environmental Protection Agency publication "Control of Volatile Organic Emissions from Perchloroethylene Dry Cleaning Systems" EPA-450/2-78-050 or any other methods approved by the Department and EPA.

(14) U Paper Surface Coating.

- (a) On or after December 31, 1982, unless granted an extension by the Department until January 1, 1987, no person who owns, leases, operates, or controls a paper surface coating line, which emits in excess of fifteen (15) pounds per day of volatile organic compounds shall cause, suffer, allow or permit emissions therefrom in excess of 4.8 pounds of volatile organic compounds per gallon of solids applied.
- (b) Any person subject to 310 CMR 7.18(14)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.
- (c) Any person subject to 310 CMR 7.18(14)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:
  1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;

5. quantity of product processed; and
  6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.
- (d) Persons subject to 310 CMR 7.18(14)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(15) U Fabric Surface Coating.

- (a) On or after December 31, 1982, unless granted an extension by the Department until January 1, 1987, no person who owns, leases, operates, or controls a fabric surface coating line, which emits in excess of fifteen (15) pounds per day of volatile organic compounds, shall cause, suffer, allow or permit emissions therefrom in excess of 4.8 pounds of volatile organic compounds per gallon of solids applied.
- (b) Any person subject to 310 CMR 7.18(15)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.
- (c) Any person subject to 310 CMR 7.18(15)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:
  1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
  5. quantity of product processed; and



6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

(d) Persons subject to 310 CMR 7.18(15)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(16) U Vinyl Surface Coating.

(a) On or after December 31, 1982, unless granted an extension by the Department until January 1, 1987, no person who owns, leases, operates, or controls a vinyl coating line, which emits in excess of fifteen (15) pounds per day of volatile organic compounds shall cause allow or permit emissions therefrom in excess of 7.8 pounds of volatile organic compounds per gallon of solids applied.

(b) Any person subject to 310 CMR 7.18(16)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance shall not include any considerations of transfer efficiency.

(c) Any person subject to 310 CMR 7.18(16)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
3. solids content of any coating(s) used;
4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
5. quantity of product processed; and
6. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.

- (d) Persons subject to 310 CMR 7.18(16)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(17) Reasonable Available Control Technology.

- (a) Applicability. 310 CMR 7.18(17) applies to any person who owns, leases, operates or controls any facility which has the potential to emit, before the application of air pollution control equipment, equal to or greater than 25 tons per year of volatile organic compounds, not including VOC emissions exempted under 310 CMR 7.18(17)(b).

- (b) Emissions Exemptions. Emissions of volatile organic compounds from any facility which are subject to any of the following requirements are not included when determining the potential to emit, before application of air pollution control equipment, for purposes of 310 CMR 7.18(17)(a):

1. emissions of volatile organic compounds which are subject to regulation by other sections of 310 CMR 7.18, excluding 310 CMR 7.18(1), 310 CMR 7.18(2) and 310 CMR 7.18(20); or,
2. emissions of volatile organic compounds for which standards have been issued by EPA pursuant to Section 112 of the Act, from equipment subject to regulation under 40 CFR Part 61 (NESHAPS); or,
3. emissions of volatile organic compounds from equipment which, since January 1, 1990, have been reviewed and approved as Best Available Control Technology or Lowest Achievable Emission Rate imposed in an approval containing specific emission limits or work practice standards issued under a federally-enforceable regulation; or,
4. emissions of volatile organic compounds from the incomplete combustion of any material, except where the material is heated, burned, combusted or otherwise chemically changed under oxygen deficient conditions by design.

(c) Reasonably Available Control Technology Requirements.

1. Unless granted a non-renewable extension by the Department under 310 CMR 7.18(17)(e), no person subject to 310 CMR 7.18(17)(a) shall cause, suffer, allow or permit emissions from the facility in excess of an emission rate achievable through the implementation of reasonably available control

technology as required in an emission control plan approved under 310 CMR 7.18(20)(e), according to the following schedule:

- a. On or after December 31, 1986 for any facility with the potential to emit equal to or greater than 100 tons per year of VOC, before the application of air pollution control equipment;
  - b. On or after January 1, 1994 for any facility with the potential to emit before application of air pollution control equipment, equal to or greater than 50 tpy, but less than 100 tpy, and which, since 1/1/90 has had actual emissions, before the application of air pollution control equipment, greater than 50 tons per year in any one calendar year;
  - c. On or after May 31, 1995 for any facility with the potential to emit, before application of air pollution control equipment, equal to or greater than 50 tpy, but less than 100 tpy, and which since 1/1/90 has had actual emissions, before the application of air pollution control equipment, less than or equal to 50 tons per year in any one calendar year;
  - d. If the Administrator makes a determination under Section 182(g)(3) of the Clean Air Act (CAA) that Massachusetts has failed to meet a milestone, then by May 31, 1997 or two years after the determination, whichever is later, for any facility with the potential to emit, before application of air pollution control equipment equal to or greater than 25 tpy, but less than 50 tpy, and which since 1/1/90 have had actual emissions, before the application of air pollution control equipment, greater than or equal to 25 tons per year in any one calendar year;
  - e. If the Administrator makes a determination under Section 182(g)(3) of the Clean Air Act (CAA) that Massachusetts has failed to meet a milestone, then by May 31, 1999 or four years after the determination, whichever is later, for any facility with the potential to emit, before application of air pollution control equipment equal to or greater than 25 tpy, but less than 50 tpy, and which since 1/1/90 have had actual emissions, before the application of air pollution control equipment, less than 25 tons per year in any one calendar year;
- (d) Plan Submittal Requirements. Any person subject to 310 CMR 7.18(17)(a) must have the RACT emission limit approved by the Department in an emissions control plan approved under 310 CMR 7.18(20), and must submit such plan 180 days prior to the applicable implementation deadline in 310 CMR 7.18(17)(c). The Department must also submit the plan to the EPA for approval as a revision to the Massachusetts State Implementation Plan. However, any person subject to

310 CMR 7.18(17)(a) only if HOC emissions are included in the applicability determination (i.e. the facility's VOC emissions are less than the applicability threshold) is not required to have their emission control plan approved as a revision to the Massachusetts State Implementation Plan.

(e) Extensions.

1. Any person required to implement RACT according to the schedule in 310 CMR 7.18(17)(c) may apply in writing to the Department for a non-renewable extension of the implementation deadline in 310 CMR 7.18(17)(c). The person must apply to the Department for the non-renewable extension at the same time the person submits the emission control plan required by 310 CMR 7.18(20).
2. The Department will consider allowing a non-renewable extension from the original implementation deadline in 310 CMR 7.18(17)(c) which extension will not exceed one calendar year, provided the emission control plan submitted for approval under 7.18(20), meets the following criteria in addition to those of 310 CMR 7.18(20):
  - a. the emission control plan proposes to reduce emissions through toxics use reduction techniques defined in M.G.L. c. 21I; and,
  - b. the toxics use reduction techniques contained in the emission control plan are approved by a Toxics Use Reduction Planner certified under M.G.L. c. 21I; (this may be an employee at the facility who is certified as Toxics Use Reduction Planner); and,
  - c. implementation of the plan will achieve a minimum emission reduction of 85% from the actual emissions reported under 310 CMR 7.18(20)(c)4 through toxics use reduction techniques, as calculated on a mass of VOC emitted per gallon of solids as applied or per unit of production basis; and,
  - d. the emission control plan also contains contingency measures to reduce emissions by 90%, as calculated on a mass of VOC emitted per gallon of solids as applied or per unit of production basis, which measures automatically take effect if the emissions reductions achieved through toxics use reduction techniques do not equal 85%, as calculated on a mass of VOC emitted per gallon of solids as applied or per unit of production basis.

3. Notwithstanding the above, no facility subject to the requirements of 310 CMR 7.18(17) prior to February 1, 1993, shall be eligible for any extension of the compliance deadline set forth in 310 CMR 7.18(17)(c)1.a.
- (f) Continuous Compliance. Any person required to implement RACT according to the schedule in 310 CMR 7.18(17)(c) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance may include considerations of transfer efficiency provided that the baseline transfer efficiency and transfer efficiency test method are detailed in the emission control plan as approved by the Department and EPA.
- (g) Recordkeeping Requirements. Any person required to implement RACT according to the schedule in 310 CMR 7.18(17)(c) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for five years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved emission control plan (310 CMR 7.18(20) or upon request. Such records shall include, but not be limited to:
1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
  5. quantity of product processed;
  6. any other requirements specified by the Department in any approval(s) issued under 310 CMR 7.18(20) or any order(s) issued to the person.
- (h) Testing Requirements. Any person required to implement RACT according to the schedule in 310 CMR 7.18(17)(c) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(17). Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(18) U Polystyrene Resin Manufacture.

- (a) On or after December 31, 1986, no person who owns, leases, operates, or controls a continuous process polystyrene resin manufacturing plant or facility which emits, before any application of air pollution control equipment, in excess of 15 pounds per day of volatile organic compounds, shall cause, suffer, allow or permit emissions from the material recovery section in excess of 0.12 pounds of volatile organic compounds per 1,000 pounds of product.
- (b) Any person subject to 310 CMR 7.18(18)(a) shall maintain continuous compliance at all times. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a).
- (c) Any person subject to 310 CMR 7.18(18)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for three years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved compliance plan or upon request. Such records shall include, but are not limited to:
  - 1. properties of the inlet emission stream including temperature, pressure, flow rate and composition;
  - 2. properties of the inlet coolant including type, temperature and pressure;
  - 3. quantity of product produced;
  - 4. actual operational and emission characteristics of the manufacturing process and any appurtenant emissions capture and control equipment; and
  - 5. any other requirements specified by the Department in any approval(s) and/or order(s) issued to the person.
- (d) Persons subject to 310 CMR 7.18(18)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance. Testing shall be conducted in accordance with EPA Method 2 and Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(19) Synthetic Organic Chemical Manufacture.

- (a) Each person owning, leasing, or controlling the operation of a synthetic organic chemical manufacturing facility shall monitor quarterly the following components in VOC service with an organic detection instrument: each pump in light liquid service; each compressor; each valve in both gas and light liquid service; and each pressure relief valve in gas service.
- (b) Each owner or operator shall monitor:
  - 1. each pressure relief valve within 24 hours after it has vented to the atmosphere;
  - 2. within 24 hours of discovery a component which sight, smell, or sound indicates might be leaking;
  - 3. any component that appears to be leaking, on the basis of sight, smell, or sound, including flanges, connections, and equipment in heavy liquid service should be repaired with fifteen days of the date the leak is detected.
- (c) Each owner or operator shall use a VOC detection instrument and monitoring method in accordance with EPA Reference Method 21, as described in: 40 CFR Part 60 Appendix A.
- (d) From the date a leaking component is detected, each owner or operator shall:
  - 1. affix within 1 hour a weatherproof and readily visible tag to the component, bearing an identification number and the date. This tag shall remain in place until the component is repaired.
  - 2. repair the leaking component within 15 days; or
  - 3. repair the leaking component at or before the next scheduled unit turnaround if not able to do so within 15 days.
- (e) Each owner or operator shall visually inspect all pumps in light liquid service weekly.
- (f) Except for pressure relief valves, an owner or operator shall seal all open-ended valves which are in contact with process fluid on one side of the seat and open to the atmosphere on the other side of the seat. The open-ended valves shall be sealed with one of the following: a second valve, blind flange, cap, or plug. The sealing device may be removed only when a sample is being taken or during maintenance operations.

(g) Each owner or operator shall record in an inspection log the following information for each leaking component found:

1. the tag identification number
2. the type of component
3. the date on which the leak was detected for the component
4. the date on which the component was repaired
5. identification of those leaking components which cannot be repaired until unit turnaround and the reason why repair must be delayed.
6. the test methods
7. the result of inspection or monitoring
8. the type of repair
9. chemical name used in component
10. name of individual responsible for repairs
11. date of next unit turnaroud if there is a delay in repair
12. results of weekly visual leak inspections.

A copy of the inspection log shall be retained at the plant for a minimum of two years after the date on which the report for the inspection period was prepared and shall make the log available to the Department upon request.

(h) Each owner or operator shall submit to the Department a quarterly report describing the results of the monitoring program required by 310 CMR 7.18(19). As a minimum, this report should include:

1. the number and types of components that were located during the previous monitoring period but were not repaired.
2. the number and types of components inspected, the number and types of leaking components found, the number and types of components repaired, and the time elapsed before each repair was effected.



3. the number of components not repaired within fifteen days and the reason why there was a delay.
- (i) Any owner or operator of a facility subject to 310 CMR 7.18(19) shall:
1. within 180 days of the effective date of 310 CMR 7.18(19) submit to the Department, a leak detection and repair program. This program shall contain, as a minimum, a list of process components, a copy of the log book format, and a description of the proposed monitoring equipment.
  2. submit the first quarterly report required by 310 CMR 7.18(19)(i) within 360 days of the effective date of 310 CMR 7.18(19).
- (j) The Department shall receive notice in writing 10 days prior to the scheduled monitoring so that the Department has the opportunity to observe the monitoring procedure as described in 310 CMR 7.18(19)(a) and 7.18(19)(b).
- (k) The Department will review and make determination on requests for exemptions to 310 CMR 7.18(19) in the following categories:
1. components that are considered unsafe to monitor because of extreme temperatures, pressures, at a height of more than two meters above a permanent support surface, or for other reasons are exempt from quarterly monitoring if the owner requests a waiver from the Department and monitors at least once a year.
  2. SOCFI facilities handling less than 980 tons per year (890 Mg/yr) of VOC.
  3. To implement a skip period monitoring program the owner or operator will begin with a quarterly leak detection and repair program for valves. If the desired "good performance level" of two percent or less of valves leaking was attained for valves in gas service and light liquid service for five consecutive quarters, then three of the subsequent quarterly leak detection and repair periods for these valves could be skipped. All valves would be monitored again during the fourth quarter. This would permit a process unit which has consistently demonstrated it is meeting the "good performance level" to monitor valves in gas service and valves in light liquid service annually instead of quarterly. If an inspection showed that the "good performance level" was not being achieved, then quarterly inspections of valves would be reinstituted until a "good performance level" was being achieved for five consecutive quarters. At that time the skip period inspection would be resumed. Only valves are allowed to be monitored at skip period intervals; all

other equipment components would not skip monitoring intervals and would be subject to their required quarterly monitoring.

(20) Emission Control Plans for Implementation of Reasonably Available Control Technology.

- (a) General Applicability and Submittal Requirements. Any person who owns, leases, operates or controls a facility, which becomes subject to 310 CMR 7.18 after January 1, 1992, shall submit an emission control plan to the Department for review and approval by the Department prior to implementation of RACT. The plan must be submitted to the Department within 180 days of the date the facility or part of a facility first meets the applicability requirements of 310 CMR 7.18, or the date of promulgation for that section of 310 CMR 7.18, whichever is latest. Any person who has received a plan approval under 310 CMR 7.02(2)(a) or (b) is exempt from submitting an emission control plan, if that approval requires compliance with 310 CMR 7.18 for the entire facility.
- (b) Other Applicability and Submittal Requirements. Any person subject to 310 CMR 7.18, when so required by the Department in writing, shall submit an emission control plan to the Department for review and approval by the Department.
- (c) Emission Control Plan Requirements. The emission control plan must detail how RACT will be implemented at the facility which is subject to 310 CMR 7.18. Each plan submitted under 310 CMR 7.18(20) shall at a minimum, include the following:
  - 1. a list and description of all the equipment at the facility which has the potential to emit VOC, including any associated plan approvals, dates of installation, any subsequent alterations, etc.;
  - 2. a list of all the VOC emitting equipment at the facility for which the emission control plan is being submitted;
  - 3. the potential to emit, before application of air pollution control equipment, before implementation of RACT, on a daily and annual basis, of all VOC emitting equipment for which the emission control plan is being submitted;
  - 4. the actual emissions before implementation of RACT on a daily and annual basis of all VOC emitting equipment for which the emission control plan is being submitted;

5. if applicable, the designs, specifications and standard operating and maintenance procedures for any VOC emissions capture and control system used to implement RACT;
  6. if applicable, the designs and specifications of any low-VOC emitting processes or reformulations used to implement RACT;
  7. the testing, monitoring, recordkeeping and reporting procedures used to demonstrate compliance with the applicable sections of 310 CMR 7.18;
  8. a schedule for the implementation of RACT at the facility by the deadline contained in the applicable section of 310 CMR 7.18, including provisions for demonstrating to the Department periodic increments of progress;
  9. any other information required by the Department, and;
  10. the signature of a responsible official.
- (d) Additional Requirements for Demonstration of RACT. An emission control plan submitted by any person who owns, leases, operates or controls a facility or part of a facility subject to 310 CMR 7.18(2)(c) or 310 CMR 7.18(17), must meet the following requirements, in addition to those of 310 CMR 7.18(20)(c).
1. The plan must contain a demonstration and description of the RACT emission limit(s) for this facility or part of a facility; and,
  2. any information necessary to support the demonstration made in 310 CMR 7.18(20)(d)1, such as technological and economic considerations, industry surveys, customer considerations, etc.
- (e) Approval of an emission control plan by the Department.
1. For persons not subject to section to 310 CMR 7.18(2)(b), (c), or 310 CMR 7.18(17) the Department will, within the timetables established in 310 CMR 4.10 issue a final approval or disapproval of the plan.
  2. For persons subject to 310 CMR 7.18(2)(b), (c), or 310 CMR 7.18(17) where the information submitted in the emission control plan is sufficient to support both the determination of RACT and the proposed schedule; the Department will, within timetables established in 310 CMR 4.10, publish a notice of public hearing in accordance with MGL Chapter 30A. After the public hearing and the close of the public comment period, the Department will,

within the timetables established in 310 CMR 4.10, issue a final approval or disapproval of the emission control plan.

- (f) Prohibition. No emissions reductions or any other actions taken at any facility or part of a facility will constitute implementation of RACT at that facility unless those emission reductions or other actions are part of an emission control plan approved by the Department.

(21) Surface Coating of Plastic Parts.

- (a) Applicability. 310 CMR 7.18(21) applies in its entirety to any person who owns, leases, operates or controls plastic parts surface coating line(s) which in total have the potential to emit, before the application of air pollution control equipment, equal to or greater than 50 tons per year of volatile organic compounds.

- (b) Reasonably Available Control Technology Requirements. On or after January 1, 1994, unless exempted under 310 CMR 7.18(21)(c), or granted a non-renewable extension by the Department under 310 CMR 7.18(21)(d), no person subject to 310 CMR 7.18(21)(a) shall cause, suffer, allow or permit emissions from any plastic parts coating line in excess of the emission limitations set forth in 310 CMR 7.18(21)(e).

- (c) Exemptions. The requirements of 310 CMR 7.18(21)(b) do not apply to:

1. a. any person subject to 310 CMR 7.18(21)(a) who is able to demonstrate to the Department that, since January 1, 1990, the plastic parts coating line(s) have not, in total, emitted, before the application of air pollution control equipment, greater than or equal to 50 tons per year of volatile organic compounds; and  
b. provided the person obtains a permit restriction from the Department under 310 CMR 7.02(12) which restricts the potential emissions to below 50 tons per year; and  
c. provided the person complies with other sections of 310 CMR 7.18(21).
2. any person subject to 310 CMR 7.18(21)(a) who, according to the Department, has complied with 310 CMR 7.18(17) prior to January 1, 1993.

- (d) Extensions.

1. Any person subject to 310 CMR 7.18(21)(b) may apply in writing to the Department for a non-renewable extension of the implementation deadline in

310 CMR 7.18(21)(b). The person must apply to the Department for the non-renewable extension at the same time the person submits the emission control plan required by 310 CMR 7.18(20) and 310 CMR 7.18(21)(f).

2. The Department will consider a non-renewable extension of the deadline in 310 CMR 7.18(21)(b) until no later than January 1, 1995, provided the emission control plan submitted for approval under 7.18(20), meets the following criteria in addition to those of 310 CMR 7.18(20):
  - a. the emission control plan proposes to reduce emissions through toxics use reduction techniques as defined in M.G.L. c. 21I; and,
  - b. the toxics use reduction techniques contained in the emission control plan are approved by a Toxics Use Reduction Planner certified under M.G.L. c. 21I; (this may be an employee at the facility who is certified as Toxics Use Reduction Planner); and,
  - c. implementation of the plan must meet the emission limitations of 310 CMR 7.18(21)(e)2. through toxics use reduction techniques; and,
  - d. the emission control plan must also contain contingency measures to meet the RACT emission limits of 310 CMR 7.18(21)(e)1.; such measures must automatically take effect if the emissions reductions achieved by toxics use reduction techniques do not satisfy 310 CMR 7.18(21)(e)2.

(e) RACT Emissions Limitations

1. If a person subject to 310 CMR 7.18(21)(b) does not use add-on air pollution control equipment to implement RACT, then the person shall comply with the emissions limitations in Table 310 CMR 7.18(21)(e)1. If more than one emission limitation applies to any one coating, then that coating must comply with the least stringent emission limitation.

Table 310 CMR 7.18(21)(e)1.  
RACT Emission Limitation for Surface Coating of Plastic Parts  
using Low/no VOC Coatings

Emission Source	Emission Limitation (lbs VOC/gal solids as applied)
Business Machines/Miscellaneous Plastic Parts	
Color coating	3.4
Color/texture coating	3.4

Primer Coating	1.4
EMI/RFI	8.8
Automotive Interior Parts Coating	
Colorcoat	5.7
Primer	6.7
Automotive Exterior Flexible Coating	
Colorcoat	9.3
Clearcoat	6.7
Primer	11.6
Automotive Exterior Rigid (non-flexible) Parts Coating	
Colorcoat	9.3
Clearcoat	6.7
Primer	6.7

2. If a person subject to 310 CMR 7.18(21)(b) does use add-on air pollution control equipment to implement RACT, then the person shall comply with the emissions limitations in Table 310 CMR 7.18(21)(e)2. If more than one emission limitation applies to any one coating, then that coating must comply with the least stringent emission limitation.

Table 310 CMR 7.18(21)(e)2.  
RACT Emission Limitations for Surface Coating of Plastic Parts  
using Add-on Air Pollution Controls

Emission Source	Emission Limitations (lbs VOC/gal solids as applied)
Business Machines/Miscellaneous Plastic Parts	
Color coating	1.7
Color/texture coating	1.7
Primer Coating	1.4
EMI/RFI	1.9
Automotive Interior Parts Coating	
Colorcoat	3.6
Primer	1.4
Automotive Exterior Flexible Coating	
Colorcoat	2.8
Clearcoat	2.4
Primer	4.8
Automotive Exterior Rigid (non-flexible) Parts Coating	
Colorcoat	2.8

Clearcoat	2.4
Primer	3.6

- (f) Plan Submittal Requirements. Any person who owns, leases, operates or controls a plastic parts coating line(s) subject to 310 CMR 7.18(21)(a) must submit an emissions control plan, and have the plan approved by the Department under 310 CMR 7.18(20).
- (g) Continuous Compliance. Any person who owns, leases, operates or control a coating line(s) subject to 310 CMR 7.18(21)(a) shall maintain continuous compliance at all times with their approved emissions control plan. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance may include considerations of transfer efficiency provided that the baseline transfer efficiency is equal to or greater than 65%, and the transfer efficiency test method is detailed in the emission control plan approved by the Department.
- (h) Recordkeeping Requirements. Any person who owns, leases, operates or controls a coating line(s) subject to 310 CMR 7.18(21)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for five years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved emission control plan (310 CMR 7.18(20)) or upon request. Such records shall include, but are not limited to:
1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
  5. quantity of product processed;
  6. any other requirements specified by the Department in any approval(s) issued under 310 CMR 7.18(20) or any order(s) issued to the person.

- (i) Testing Requirements. Any person who owns, leases, operates or controls a coating line(s) subject to 310 CMR 7.18(21)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(21). Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(22) Leather Surface Coating.

- (a) Applicability. 310 CMR 7.18(22) applies in its entirety to any person who owns, leases, operates or controls leather surface coating line(s) which in total have the potential to emit, before the application of air pollution control equipment, equal to or greater than 50 tons per year of volatile organic compounds.

- (b) Reasonably Available Control Technology Requirements. On or after January 1, 1994, unless exempted by 310 CMR 7.18(22)(c) or granted a non-renewable extension by the Department under 310 CMR 7.18(22)(d), no person subject to 310 CMR 7.18(22)(a) shall cause, suffer, allow or permit emissions from any leather surface coating line in excess of 27.4 lbs VOC/gallon of solids as applied.

- (c) Exemptions. The requirements of 310 CMR 7.18(22)(b) do not apply to:

1. a. any person subject to 310 CMR 7.18(22)(a) who is able to demonstrate to the Department that, since January 1, 1990, the leather surface coating line(s) have not, in total, emitted, before the application of air pollution control equipment, greater than or equal to 50 tons per year of volatile organic compounds; and
- b. provided the person obtains a permit restriction from the Department under 310 CMR 7.02(12) which restricts the potential emissions to below 50 tons per year; and
- c. provided the person complies with other sections of 310 CMR 7.18(22).
2. any person subject to 310 CMR 7.18(22)(a) who, according to the Department, has complied with 310 CMR 7.18(17) prior to January 1, 1993.

- (d) Extensions.

1. Any person subject to 310 CMR 7.18(22)(b) may apply in writing to the Department for a non-renewable extension of the implementation deadline. The person must apply to the Department for the non-renewable extension at



the same time the person submits the emission control plan required by 310 CMR 7.18(20).

- a. the emission control plan proposes to reduce emissions through toxics use reduction techniques as defined in M.G.L. c. 21I; and,
  - b. the toxics use reduction techniques contained in the emission control plan are approved by a Toxics Use Reduction Planner certified under M.G.L. c. 21I; (this may be an employee at the facility who is certified as Toxics Use Reduction Planner); and,
  - c. implementation of the plan must meet the emission limitations of 310 CMR 7.18(22)(b) or achieve a 85% emissions reduction, whichever is greater, through toxics use reduction techniques, as calculated on a mass of VOC emitted per gallons of solids as applied or per unit of production; and,
  - d. the emission control plan must also contain contingency measures to meet the RACT emission limitation in 310 CMR 7.18(22)(b); such measures must automatically take effect if the emissions reductions through toxics use reduction techniques do not satisfy 310 CMR 7.18(22)(b).
- (e) Plan Submittal Requirements. Any person who owns, leases, operates or controls a leather surface coating line(s) subject to 310 CMR 7.18(22)(a) must submit an emissions control plan, and have the plan approved by the Department under 310 CMR 7.18(20).
- (f) Continuous Compliance. Any person who owns, leases, operates or controls a leather surface coating line(s) subject to 310 CMR 7.18(22)(a) shall maintain continuous compliance at all times with their approved emissions control plan. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstration of compliance may include considerations of transfer efficiency provided that the baseline transfer efficiency is equal to or greater than 65%, and the transfer efficiency test method is detailed in the emission control plan (310 CMR 7.18(20)) approved by the Department.
- (g) Recordkeeping Requirements. Any person who owns, leases, operates or controls a leather surface coating line(s) subject to 310 CMR 7.18(22)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for five years and shall be made available to representatives of the Department and EPA in accordance with the

requirements of an approved emission control plan (310 CMR 7.18(20) or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
3. solids content of any coating(s) used;
4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
5. quantity of product processed;
6. any other requirements specified by the Department in any approval(s) issued under 310 CMR 7.18(20) or any order(s) issued to the person.

(h) Testing Requirements. Any person who owns, leases, operates or controls a leather surface coating line(s) subject to 310 CMR 7.18(22)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(22). Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(23) Wood Products Surface Coating.

(a) Applicability. 310 CMR 7.18(23) applies in its entirety to any person who owns, leases, operates or controls wood products surface coating line(s) which in total have the potential to emit, before the application of air pollution control equipment, equal to or greater than 50 tons per year of volatile organic compounds.

(b) Reasonably Available Control Technology Requirements. On or after January 1, 1994, unless exempted by 310 CMR 7.18(23)(c) or granted a non-renewable extension by the Department under 310 CMR 7.18(23)(d), no person subject to 310 CMR 7.18(23)(a) shall cause, suffer, allow or permit emissions from any wood products surface coating line in excess of the emission limitations set forth in 310 CMR 7.18(23)(e).

(c) Exemptions. The requirements of 310 CMR 7.18(23)(b) do not apply to:

1. a. any person subject to 310 CMR 7.18(23)(a) who is able to demonstrate to the Department that, since January 1, 1990, the wood products surface coating line(s) have not, in total, emitted, before the application of air pollution control equipment, greater than or equal to 50 tons per year of volatile organic compounds; and
  - b. provided the person obtains a permit restriction from the Department under 310 CMR 7.02(12) which restricts the potential emissions to below 50 tons per year; and
  - c. provided the person complies with other sections of 310 CMR 7.18(23).
2. any person subject to 310 CMR 7.18(23)(a) who, according to the Department, has complied with 310 CMR 7.18(17) prior to January 1, 1993.

(d) Extensions.

1. Any person subject to 310 CMR 7.18(23)(b) may apply in writing to the Department for a non-renewable extension of the implementation deadline in 310 CMR 7.18(23)(b). The person must apply to the Department for the non-renewable extension at the same time the person submits the emission control plan required by 310 CMR 7.18(20) and 310 CMR 7.18(23)(e).
2. The Department will consider a non-renewable extension of the deadline in 310 CMR 7.18(23)(b) until no later than January 1, 1995, provided the emission control plan submitted for approval 7.18(20), meets the following criteria in addition to those of 310 CMR 7.18(20):
  - a. the emission control plan proposes to reduce emissions through toxics use reduction techniques as defined in M.G.L. c. 21I; and,
  - b. the toxics use reduction techniques contained in the emission control plan are approved by a Toxics Use Reduction Planner certified under M.G.L. c. 21I; (this may be an employee at the facility who is certified as Toxics Use Reduction Planner); and,
  - c. implementation of the plan must meet the emission limitations of 310 CMR 7.18(23)(e) or achieve a 85% reduction in emissions, whichever is greater, through toxics use reduction techniques, as calculated on a mass of VOC emitted per gallon of solids as applied or per unit of production; and,

- d. the emission control plan must also contain contingency measures to meet RACT emission limitations of 310 CMR 7.18(23)(e); such measures must automatically take effect if the emissions reductions achieved through toxics use reduction techniques do not satisfy 310 CMR 7.18(23)(e).
- (e) RACT Emissions Limitations. Any person subject to 310 CMR 7.18(23)(b) shall comply with the emissions limitations in Table 310 CMR 7.18(23)(e)1. If more than one emission limitation applies then, the coating must comply with the least stringent emission limitation.

Table 310 CMR 7.18(23)(e)1.  
RACT Emission Limitations for Surface Coating of Wood Products

Emission Source	Emission Limitation (lbs VOC/gal solids as applied)
Semitransparent staint	89.4
Wash coat	35.6
Opaque stain	13.0
Sealer	23.4
Pigmented coat	15.6
Clear topcoat	23.4

- (f) Plan Submittal Requirements. Any person who owns, leases, operates or controls a wood products surface coating line(s) subject to 310 CMR 7.18(23)(a) must submit an emissions control plan, and have the plan approved by the Department under 310 CMR 7.18(20).
- (g) Continuous Compliance. Any person who owns, leases, operates or controls a wood products surface coating line(s) subject to 310 CMR 7.18(23)(a) shall maintain continuous compliance at all times with their approved emissions control plan. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance may include considerations of transfer efficiency provided that the baseline transfer efficiency is greater than 65%, and the transfer efficiency test method is detailed in the emission control plan 310 CMR 7.18(20) approved by the Department.
- (h) Recordkeeping Requirements. Any person who owns, leases, operates or controls a wood products surface coating line(s) subject to 310 CMR 7.18(23)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for five years and shall be made available to representatives of the Department and EPA in

accordance with the requirements of an approved emission control plan (310 CMR 7.18(20)) or upon request. Such records shall include, but are not limited to:

1. identity, quantity, formulation and density of coating(s) used;
  2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
  5. quantity of product processed;
  6. any other requirements specified by the Department in any approval(s) issued under 310 CMR 7.18(20) or any order(s) issued to the person.
- (i) Testing Requirements. Any person who owns, leases, operates or controls a wood products surface coating line(s) subject to 310 CMR 7.18(23)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(23). Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(24) Flat wood Paneling Surface Coating.

- (a) Applicability. 310 CMR 7.18(24) applies in its entirety to any person who owns, leases, operates or controls a flat wood paneling surface coating line(s) which emits, before the application of air pollution control equipment, equal to or greater than 15 pounds per day of volatile organic compounds.
- (b) Reasonably Available Control Technology Requirements. On or after January 1, 1994, unless exempted by 310 CMR 7.18(24)(c) or granted a non-renewable extension by the Department under 310 CMR 7.18(24)(d), no person subject to 310 CMR 7.18(24)(a) shall cause, suffer, allow or permit emissions flat wood paneling surface coating line in excess of the emission limitations set forth in either 310 CMR 7.18(24)(e).
- (c) Exemptions. The requirements of 310 CMR 7.18(24)(b) do not apply to:

1. a. any person subject to 310 CMR 7.18(24)(a) who is able to demonstrate to the Department that, since January 1, 1990, the flat wood paneling surface coating line(s) have not, in total, emitted, before the application of air pollution control equipment, greater than or equal to 15 pounds per day of volatile organic compounds; and
- b. provided the person obtains a permit restriction from the Department under 310 CMR 7.02(12) which restricts the potential emissions to below 15 pounds per day; and
- c. provided the person complies with other sections of 310 CMR 7.18(24).

(d) Extensions.

1. Any person subject to 310 CMR 7.18(24)(b) may apply in writing to the Department for a non-renewable extension of the implementation deadline in 310 CMR 7.18(24)(b). The person must apply to the Department for the non-renewable extension at the same time the person submits the emission control plan required by 310 CMR 7.18(20) and 310 CMR 7.18(24)(f).
2. The Department will consider a non-renewable extension of the deadline in 310 CMR 7.18(24)(b) until no later than January 1, 1995, provided the emission control plan submitted for approval 7.18(20), meets the following criteria in addition to those of 310 CMR 7.18(20):
  - a. the emission control plan proposes to reduce emissions through toxics use reduction techniques as defined in M.G.L. c. 21I; and,
  - b. the toxics use reduction techniques contained in the emission control plan are approved by a Toxics Use Reduction Planner certified under M.G.L. c. 21I; (this may be an employee at the facility who is certified as Toxics Use Reduction Planner); and,
  - c. implementation of the plan must meet the emission limitations of 310 CMR 7.18(24)(e) or achieve a 85% reduction in emissions, whichever is greater, through toxics use reduction techniques, as calculated on a mass of VOC emitted per gallon of solids as applied or per unit of production; and,
  - d. the emission control plan must also contain contingency measures to meet RACT emission limitations of 310 CMR 7.18(24)(e); such measures must automatically take effect if the emissions reductions achieved through toxics use reduction techniques do not satisfy 310 CMR 7.18(24)(e).

- (e) RACT Emissions Limitations. Any person subject to 310 CMR 7.18(24)(b) shall comply with the emissions limitations in Table 310 CMR 7.18(24)(e)1. If more than one emission limitation applies then, the coating must comply with the least stringent emission limitation.

Table 310 CMR 7.18(24)(e)1.  
RACT Emission Limitations for Surface Coating of Flat Wood Panels

Emission Source	Emission Limitation (lbs VOC/1000 square feet coated)
Printed hardwood panels and thin particleboard panels	6.0
Natural finish hardwood plywood panels	12.0
Class II finish on hardboard panels	10.0

- (f) Plan Submittal Requirements. Any person who owns, leases, operates or controls a flat wood paneling surface coating line(s) subject to 310 CMR 7.18(24)(a) must submit an emissions control plan, and have the plan approved by the Department under 310 CMR 7.18(20).
- (g) Continuous Compliance. Any person who owns, leases, operates or controls a flat wood paneling surface coating line(s) subject to 310 CMR 7.18(24)(a) shall maintain continuous compliance at all times with their approved emissions control plan. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a). Demonstrations of compliance may include considerations of transfer efficiency provided that the baseline transfer efficiency is greater than 65%, and the transfer efficiency test method is detailed in the emission control plan (310 CMR 7.18(20)) approved by the Department.
- (h) Recordkeeping Requirements. Any person who owns, leases, operates or controls a flat wood paneling surface coating line(s) subject to 310 CMR 7.18(24)(a) shall prepare and maintain daily records sufficient to demonstrate compliance consistent with the applicable averaging time as stated in 310 CMR 7.18(2)(a). Records kept to demonstrate compliance shall be kept on site for five years and shall be made available to representatives of the Department and EPA in accordance with the requirements of an approved emission control plan (310 CMR 7.18(20) or upon request. Such records shall include, but are not limited to:
1. identity, quantity, formulation and density of coating(s) used;

2. identity, quantity, formulation and density of any diluent(s) and clean-up solvent(s) used;
  3. solids content of any coating(s) used;
  4. actual operational and emissions characteristics of the coating line and any appurtenant emissions capture and control equipment;
  5. quantity of product processed;
  6. any other requirements specified by the Department in any approval(s) issued under 310 CMR 7.18(20) or any order(s) issued to the person.
- (i) Testing Requirements. Any person who owns, leases, operates or controls a flat wood paneling surface coating line(s) subject to 310 CMR 7.18(24)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(24). Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(25) Offset Lithographic Printing.

- (a) Applicability. 310 CMR 7.18(25) applies in its entirety to any person who owns, leases, operates or controls a facility with offset lithographic presses which, in total, have the potential to emit, before the application of air pollution control equipment, equal to or greater than 50 tons per year of volatile organic compounds.
- (b) Reasonably Available Control Technology Requirements. On or after January 1, 1994, unless exempted by 310 CMR 7.18(25)(c), or granted a non-renewable extension by the Department under 310 CMR 7.18(25)(d), no person subject to 310 CMR 7.18(25)(a) shall cause, suffer, allow, or permit emissions of volatile organic compounds in excess of the emission limitations and standards set forth in 310 CMR 7.18(25)(e) – (l).
- (c) Exemptions. The requirements of 310 CMR 7.18(25)(b) do not apply to:
1. a. any person subject to 310 CMR 7.18(25)(a) who is able to demonstrate to the Department that, since January 1, 1990, the offset lithographic presses have not, in total, emitted, before the application of air pollution control equipment, greater than or equal to 50 tons per year of volatile organic compounds; and



- b. provided the person obtains a permit restriction from the Department under 310 CMR 7.02(12) which restricts the potential emissions of the offset lithographic presses to below 50 tons per year; and,
  - c. provided the person complies with 310 CMR 7.18(25)(k), (l), (n), (o) and (p).
2. any person subject to 310 CMR 7.18(25)(a) who, according to the Department, has complied with 310 CMR 7.18(17) prior to January 1, 1993.

(d) Extensions.

1. Any person subject to 310 CMR 7.18(25)(a) may apply in writing to the Department for a non-renewable extension of the implementation deadline in 310 CMR 7.18(25)(a). The person must apply to the Department for the non-renewable extension at the same time the person submits the emission control plan required by 310 CMR 7.18(20).
2. The Department will consider a non-renewable extension of the deadline in 310 CMR 7.18(25)(a) until January 1, 1995, provided the emission control plan submitted for approval meets the following criteria in addition to those of 310 CMR 7.18(20):
  - a. the emission control plan proposes to reduce emissions through toxics use reduction techniques as defined in M.G.L. c. 21I; and,
  - b. the toxics use reduction techniques contained in the emission control plan are approved by a Toxics Use Reduction Planner certified under M.G.L. c. 21I; (this may be an employee at the facility who is certified as Toxics Use Reduction Planner); and,
  - c. implementation of the plan must meet the emission limitations of 310 CMR 7.18(25)(e) – (l) or achieve an 85% emissions reduction, whichever is greater, through toxics use reduction techniques, as calculated on a mass of VOC emitted per gallon of solids as applied or per unit of production; and,
  - d. the emission control plan must also contain contingency measures to meet the RACT emission limits of 310 CMR 7.18(25)(e) – (l); such measures must automatically take effect if the emissions reductions achieved through toxics use reduction techniques do not satisfy 310 CMR 7.18(25)(e) – (l) or achieve an 85% reduction.

(e) Heatset Offset Lithographic Requirements. Any person subject to 310 CMR 7.18(25)(a) who owns, leases, operates, or controls a heatset offset lithographic printing press which is equipped with an air pollution control device used to reduce VOC emissions, and which device was installed on or before November 1, 1992 shall either:

1. reduce VOC emissions from the dryer exhaust vent by 85% weight; or,
2. maintain a maximum exhaust VOC concentration of 20 parts per million by volume (ppmv) of non-methane hydrocarbons as carbon in the control device exhaust, whichever is less stringent.

(f) Heatset Offset Lithographic Requirements. Any person subject to 310 CMR 7.18(25)(a) who owns, leases, operates, or controls a heatset offset lithographic printing press which is equipped with an air pollution control device used to reduce VOC emissions, and which device was installed after November 1, 1992 shall either:

1. reduce VOC emissions from the dryer exhaust vent by 90% weight; or,
2. maintain a maximum exhaust VOC concentration of 20 parts per million by volume (ppmv) of non-methane hydrocarbons as carbon in the control device exhaust, whichever is less stringent.

(g) Sheet-fed Offset Lithographic Requirements. Any person subject to 310 CMR 7.18(25)(a), who owns, leases, operates, or controls a sheet-fed offset lithographic press, and who uses propanol in the fountain solution, shall:

1. maintain a VOC concentration of five percent or less by volume, as applied, in the fountain solution; or,
2. maintain a VOC concentration of eight percent or less by volume, as applied, in the fountain solution, and refrigerate the fountain solution to a temperature below 60°F.

(h) Web-fed Offset Lithographic Requirements. Any person subject to 310 CMR 7.18(25)(a), who owns, leases, operates, or controls a web-fed offset lithographic press which uses propanol in the fountain solution, shall:

1. Maintain a VOC concentration of 1.6% or less by volume, as applied, in the fountain solution; or,

2. Maintain a VOC concentration of three percent or less by volume, as applied, in the fountain solution, and refrigerate the fountain solution to a temperature below 60°F.
- (i) Non-heatset Web-fed Offset Lithographic Printing Requirements. Any person subject to 310 CMR 7.18(25)(a), who owns, leases, operates, or controls a non-heatset web-fed offset lithographic printing press, shall use zero per cent propanol in the fountain solution, and shall maintain a total VOC concentration in the fountain solution of 2.5% cent or less by weight.
  - (j) Propanol Substitute Requirements. Any person subject to 310 CMR 7.18(25)(a), who owns, leases, operates, or controls an offset lithographic press with fountain solution with propanol substitutes, containing a concentration of VOC in the fountain solution at 3.0% by volume or less, shall be considered in compliance with the VOC emission limitations for fountain solutions contained in 310 CMR 7.18(25).
  - (k) Fountain Solution Mixing Requirements. Any person subject to 310 CMR 7.18(25)(a), who owns, leases, operates, or controls an offset lithographic press shall keep the fountain solution mixing tanks covered, except for necessary operator access.
  - (l) Cleaning Solution Requirements. Any person subject to 310 CMR 7.18(25)(a), who owns, leases, operates, or controls an offset lithographic press, and who uses cleaning solutions containing VOC to wash ink from the blanket and other accessible press components shall meet the following criteria:
    1. Cleaning solutions shall be transported and stored in tightly covered containers; and,
    2. Cleaning rags used in conjunction with the cleaning solutions shall be placed, when not in use, in tightly covered containers and collected for proper disposal or recycle.
  - (m) Plan Submittal Requirement. Any person subject to 310 CMR 7.18(25)(a) must submit an emission control plan, and have the plan approved by the Department under 310 CMR 7.18(20).
  - (n) Continuous Compliance. Any person subject to 310 CMR 7.18(25)(a) shall maintain continuous compliance at all times with their approved emission control plan. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a).

(o) Recordkeeping Requirements. Any person subject to 310 CMR 7.18(25)(a) shall maintain daily records sufficient to demonstrate compliance. Records kept to demonstrate compliance shall be kept on site for five years and shall be made available to representatives of the Department or EPA upon request. Such records shall include, but are not limited to:

1. Identity, formulation (as determined by the manufacturer's formulation data) and quantity for each VOC containing material used, including but not limited to:
  - a. Propanol;
  - b. Propanol substitutes;
  - c. Fountain concentrate;
  - d. Printing Ink;
  - e. Cleaning Solution.
2. For heatset offset lithographic printing presses using emissions control equipment, the recordkeeping requirements specified in 310 CMR 7.18(2)(e); and,
3. For offset lithographic printing presses the percent of VOC by volume in the fountain solution as monitored whenever new fountain solution is mixed, propanol is added to the fountain solution, or daily, whichever is more frequent; and,
4. For offset lithographic printing presses subject to the refrigeration requirements of 310 CMR 7.18(25)(f) or (h), the temperature of the fountain solution as recorded on a once per shift basis; and,
5. Total VOC content of each material used for each printing press subject to 310 CMR 7.18(25) (sum of 310 CMR 7.18(25)(o)1.a. – e.; and,
6. Total VOC content of materials all used for all printing presses subject to 310 CMR 7.18(25) (sum of 310 CMR 7.18(25)(o)5. for all printing presses); and,
7. any other requirements specified by the Department in any approval(s) issued under 310 CMR 7.18(20) or any order(s) issued to the person.

- (p) Testing Requirements. Any person subject to 310 CMR 7.18(25)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(25). Testing shall be conducted in accordance with EPA Method 24, Method 25 and/or Method 25A as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(26) Textile Finishing.

- (a) Applicability. 310 CMR 7.18(26) applies in its entirety to any person who owns, leases, operates or controls a textile finishing facility which has the potential to emit, before the application of air pollution control equipment, equal to or greater than 50 tons per year of volatile organic compounds.

- (b) Reasonably Available Control Technology Requirements. On or after January 1, 1994, unless exempted by 310 CMR 7.18(26)(c), or granted a non-renewable extension by the Department under 310 CMR 7.18(26)(d), no person subject to 310 CMR 7.18(26)(a) shall cause, suffer, allow or permit emissions of volatile organic compounds in excess of the emission limitations set forth in 310 CMR 7.18(26)(e).

- (c) Exemptions. The requirements of 310 CMR 7.18(26)(b) do not apply to:

1. a. any person subject to 310 CMR 7.18(26)(a) who is able to demonstrate to the Department that, since January 1, 1990, the textile finishing facility has not emitted, before the application of air pollution control equipment, greater than or equal to 50 tons per years of volatile organic compounds; and  
b. provided the person obtains a permit restriction from the Department under 310 CMR 7.02(12) which restricts the potential emissions to below 50 tons per year; and,  
c. provided the person complies with 310 CMR 7.18(26)(f), (g) and (h).
2. any person subject to 310 CMR 7.18(26)(a) who, according to the Department, has complied with 310 CMR 7.18(17) prior to January 1, 1993.

- (d) Extensions.

1. Any person subject to 310 CMR 7.18(26)(a) may apply in writing to the Department for a non-renewable extension of the implementation deadline. The person must apply to the Department for the extension at the same time the person submits the emission control plan required by 310 CMR 7.18(20).

2. The Department will consider a non-renewable extension of the deadline in 310 CMR 7.18(26)(a) until no later than January 1, 1995, provided the emission control plan submitted for approval meets the following criteria in addition to those of 310 CMR 7.18(20):
  - a. the emission control plan proposes to reduce emissions through toxics use reduction techniques as defined in M.G.L. c. 21I; and,
  - b. the toxics use reduction techniques contained in the emission control plan are approved by a Toxics Use Reduction Planner certified under M.G.L. c. 21I; (this may be an employee at the facility who is certified as Toxics Use Reduction Planner); and,
  - c. implementation of the plan must meet the emission limitations of 310 CMR 7.18(26)(e) or achieve an 85% emissions reduction, whichever is greater, through toxics use reduction techniques, as calculated on a mass of VOC emitted per gallon of solids as applied or per unit of production; and,
  - d. the emission control plan must also contain contingency measures to meet the RACT emission limits of 310 CMR 7.18(26)(e); such asures must automatically take effect if the emissions reductions achieved through toxics use reduction techniques do not satisfy 310 CMR 7.18(26)(e) or achieve an 85% reduction.

(e) RACT Emission Limitations.

1. No person who owns, leases, operates, or controls a rotary screen or roller printing press subject to 7.18(26)(a) shall use a print paste formulation containing greater than 0.5 pound of VOC per pound of solids, as applied.
2. No person who owns, leases, operates, or controls a final finish application line subject to 7.18(26)(a) shall use a finish formulation containing greater than 0.5 pound VOC per pound of solids, as applied.

(f) Plan Submittal Requirement. Any person subject to 310 CMR 7.18(26)(a) must submit an emission control plan, and have the plan approved by the Department under 310 CMR 7.18(20).

(g) Continuous Compliance. Any person subject to 310 CMR 7.18(26)(a) shall maintain continuous compliance at all times with their approved emission control plan. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a).

(h) **Recordkeeping Requirements.** Any person subject to 310 CMR 7.18(26)(a) shall maintain records sufficient to demonstrate compliance. Records kept to demonstrate compliance shall be kept on site for five years and shall be made available to representatives of the Department or EPA upon request. Such records shall include, but are not limited to:

1. identify, quantity, formulation, solids content, and density of VOC containing materials used, including but not limited to:
  - a. print pastes
  - b. dyeing formulations
  - c. finishing formulations
  - d. clean up solvents;
2. actual operational and emissions characteristics of the textile finishing process equipment and any appurtenant emissions capture and control equipment;
3. quantity of textile processed; and
4. any other requirements specified by the Department in any approval(s) issued under 310 CMR 7.18(20) or any order(s) issued to the person.

(i) **Testing Requirements.** Any person subject to 310 CMR 7.18(26)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(26). Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(27) **Coating Mixing Tanks.**

(a) **Applicability.** On or after January 1, 1994, no person who owns, leases, operates, or controls a coating mixing tank which emits, before the application of air pollution control equipment, 15 pounds of volatile organic compounds per day shall cause, suffer, allow or permit emissions therefrom, unless the person complies with the standards set forth in 310 CMR 7.18(27)(b) – (c).

(b) **Portable Coating Mixing Tank Requirements.**

1. Any person subject to 310 CMR 7.18(27)(a) shall keep any portable coating mixing tanks which emits, before application of air pollution control

equipment, 15 pounds per day of volatile organic compounds, covered with a lid or other method approved by the Department, except to add ingredients, take samples, or perform maintenance.

2. A lid used to comply with 310 CMR 7.18(27)(b)1. shall:
  - a. extend at least 0.5 inch beyond the outer rim of the tank or be attached to the rim of the tank; and,
  - b. be maintained so that when in place, the lid maintains contact with the rim of the portable coating mixing tank for at least 90% of the rim's circumference; and,
  - c. if necessary, have an opening to allow for insertion of a mixer shaft, which opening shall be covered after insertion of the mixer, except to allow adequate clearance for the mixer shaft.

(c) Stationary Coating Mixing Tank Requirements.

1. Any person subject to 310 CMR 7.18(27)(a) shall keep any stationary coating mixing tank, which emits, before application of air pollution control equipment, 15 pounds per day of volatile organic compounds, covered with a lid or other method approved by the Department, except to add ingredients, take samples, or perform maintenance.
2. A lid used to comply with 310 CMR 7.18(27)(c)1. shall:
  - a. extend at least 0.5 inch beyond the outer rim of the tank or be attached to the rim of the tank; and,
  - b. be maintained so that when in place, the lid maintains contact with the rim of the portable coating mixing tank for at least 90% of the rim's circumference; and,
  - c. if necessary, have an opening to allow for insertion of a mixer shaft, which opening shall be covered after insertion of the mixer, except to allow adequate clearance for the mixer shaft.

(d) Plan Submittal Requirement. Any person subject to 310 CMR 7.18(27)(a), who is:

1. not subject to any other section of 310 CMR 7.18, excluding 310 CMR 7.18(1) and (2); and,



2. who owns, leases, operates or controls a coating mixing tank facility with the potential to emit 50 tons per year of VOC, must submit an emission control plan, and have the plan approved by the Department under 310 CMR 7.18(20). Any person subject to 310 CMR 7.18(27)(a) who does not meet the two above conditions, is not required to submit an emission control plan for approval under 310 CMR 7.18(20).

(e) Continuous Compliance. Any person subject to 310 CMR 7.18(27)(a) shall maintain continuous compliance at all times.

(f) Recordkeeping Requirements. Any person subject to 310 CMR 7.18(27)(a) shall maintain records sufficient to demonstrate compliance. Records kept to demonstrate compliance shall be kept on site for five years, and shall be made available to representatives of the Department or EPA upon request. Such records shall include, but are not limited to:

1. the date and description of any repair or replacement of a mixing tank lid.
2. any other requirements specified by the Department in any plans or order issued to the person.

(28) Automotive Refinishing.

(a) Applicability. 310 CMR 7.18(28) applies to any person who sells, offers for sale, or manufactures automotive refinishing coatings for sale in Massachusetts, or who owns, leases, operates or controls an automotive refinishing facility.

(b) Reasonably Available Control Technology (RACT) Requirements.

1. On or after August 1, 1995, no person subject to 310 CMR 7.18(28)(a) who manufactures automotive refinishing coatings, shall manufacture automotive refinishing coatings for sale in Massachusetts which, when prepared for use according to the manufacturer's instructions, contain VOC in excess of the limitations set forth in 310 CMR 7.18(28)(c).
2. On or after August 1, 1995, no person subject to 310 CMR 7.18(28)(a) who manufactures automotive refinishing coatings, shall manufacture automotive refinishing coating for sale in Massachusetts unless the person complies with 310 CMR 7.18(28)(d) and (k).
3. No person shall sell or offer for sale any automotive refinishing coating manufactured after August 1, 1995, unless the coating satisfies the VOC

limitations and labeling requirements specified in 310 CMR 7.18(28)(c) and (d), respectively.

4. On or after August 1, 1995, no person who owns, leases, operates, or controls an automotive refinishing facility shall refinish a vehicle or any part thereof unless the person complies with the standards set forth in 310 CMR 7.18(28)(e) through (h), and any coatings used, which are manufactured after August 1, 1995, satisfy the requirements specified in 310 CMR 7.18(28)(c) and (d).

- (c) RACT Emission Limits. No person subject to 310 CMR 7.18(28)(a) shall manufacture for sale in Massachusetts, sell, offer for sale, or apply coatings in Massachusetts which exceed the VOC emission limitations in Table 7.18(28)(c), expressed as pounds of VOC per gallon of coating and grams of VOC per liter of coating, excluding water and exempt solvents. If a coating requires the addition of a reducer, hardener, or other additive, in some combination, the manufacturer's recommended amount(s) of reducer, hardener, or other additive added must not cause the coating, as applied, to exceed the applicable VOC limitation.

TABLE 7.18(28)(c)		
RACT Emission Limitations for Automotive Refinishing Products		
Coating Type	VOC Emission Limitation	
	grams/liter	lbs/gal
Pretreatment Wash Primer	780	6.5
Primer/Primer Surfacer	575	4.8
Primer Sealer	550	4.6
Topcoat	600	5.0
Three or Four-Stage Topcoat	620	5.2
Specialty Coating	840	7.0

- (d) Labeling Requirements. No person subject to 310 CMR 7.18(28)(a) shall manufacture for sale in Massachusetts, sell, offer for sale, or apply automotive refinishing coatings manufactured after August 1, 1995 in Massachusetts unless:
1. the containers for all subject automotive refinishing coatings display the month and year on which the contents were manufactured, or a batch number or code which indicates whether the contents were manufactured after August 1, 1995. The manufacturer shall supply an explanation of each code to the Department by August 1, 1995, and thereafter, 30 days before the use of any new code; and

2. the manufacturer provides written instructions for the preparation of all subject automotive refinishing coatings on containers, packaging, or in accompanying literature which includes, but is not limited to, data sheets and wall charts.
- (e) Alternative Control Requirements. The emission limitations in 310 CMR 7.18(28)(c) shall not apply to any person who owns, leases, operates, or controls an automotive refinishing facility who installs and operates an emissions control system which has received written approval after submitting an emission control plan pursuant to 310 CMR 7.18(20). No such approval shall be issued unless the VOC emissions from coating use at such facility are determined to be less than or equal to those limits specified in Table 7.18(28)(c).
- (f) Good Housekeeping Requirements. In order to minimize solvent evaporation, any person subject to 310 CMR 7.18(28)(a), who owns, leases, operates, or controls an automotive refinishing facility shall:
1. use a surface preparation product containing less than or equal to 1.7 pounds of VOC per gallon of product as applied, including water; and,
  2. ensure that rags used during surface preparation or other solvent cleaning operations, fresh and spent solvent, coatings, and sludge are stored in tightly closed containers and are disposed of or recycled properly.
- (g) Equipment Requirements. Any person who is subject to 310 CMR 7.18(28)(a), who owns, leases, operates, or controls an automotive refinishing facility shall comply with the following requirements in addition to 310 CMR 7.18(28)(c) through (f).
1. Coatings must be applied using one of the following methods:
    - a. High Volume Low Pressure (HVLP) spray equipment, operated and maintained in accordance with the manufacturer's recommendations;
    - b. Electrostatic application equipment, operated and maintained in accordance with the manufacturer's recommendations;
    - c. Any other coating application method approved by the Department in writing.
  2. Spray guns must be cleaned in a device that:

- a. minimizes solvent evaporation during the cleaning, rinsing, and draining operations;
  - b. recirculates solvent during the cleaning operation so that the solvent is reused; and,
  - c. collects spent solvent so that it is available for proper disposal or recycling.
- (h) Training Requirements. Any person who owns, leases, operates, or controls an automotive refinishing facility shall ensure that, on and after November 1, 1995, all spray equipment operators have received training and instruction in the proper operation and maintenance of the spray equipment and spray equipment cleaning device.
- (i) Prohibition of Specification. A person shall not solicit or require for use or specify the application of a coating on a vehicle, or part thereof, if such use or application results in a violation of the provisions of 310 CMR 7.00. The prohibition of this section shall apply to all written or oral contracts under the terms of which any coating which is subject to the provisions of 310 CMR 7.00 is to be applied to any automotive or part thereof within Massachusetts.
- (j) Continuous Compliance. Any person subject to 310 CMR 7.18(28)(a) shall maintain continuous compliance at all times with applicable sections. Compliance averaging times will be met in accordance with the requirements of 310 CMR 7.18(2)(a).
- (k) Compliance Certification Requirements. Each manufacturer of automotive refinishing coatings subject to 310 CMR 7.18(28)(a) shall submit to the Department by August 1, 1995, and biennially thereafter, or when requested in writing by the Department, a document which certifies that each coating is in compliance with this regulation. The document shall include, at a minimum for each surface preparation product or coating to be manufactured after August 1, 1995, the following:
- 1. Signature of the responsible official and the name and title of the designated contact person;
  - 2. Maximum VOC content, including water, of surface preparation products;
  - 3. Coating brand name and category;

4. Coating mixing instructions as stated on the container or in literature supplied with the coating;
5. Maximum VOC content of the coating after mixing according to manufacturer's instructions;
6. Any other requirements specified by the Department.

(l) Testing Requirements. Any person subject to 310 CMR 7.18(28)(a) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(28). Testing shall be conducted in accordance with EPA Method 24 and/or Method 25 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.

(m) Good Neighbor Requirements. Any person subject to 310 CMR 7.18(28)(a) who owns, leases, operates, or controls an automotive refinishing facility shall prevent emissions of particulates or odors to the ambient air which create a nuisance or condition of air pollution.

(n) The provisions of 310 CMR 7.18(28)(l) are subject to the enforcement provisions specified in 310 CMR 7.52.

(29) Bakeries.

(a) Applicability: 310 CMR 7.18(29) applies in its entirety to any person who owns, leases, operates or controls any bakery which has the potential to emit, before the application of air pollution control equipment, equal to or greater than 50 tons per year of volatile organic compounds.

(b) Reasonably Available Control Technology Requirements: On or after May 31, 1995, unless exempted under 310 CMR 7.18(29)(c) or (d), no person subject to 310 CMR 7.18(29)(a) shall cause, suffer, allow or permit emissions from any bakery oven unless in compliance with the requirements set forth in 7.18(29)(e).

(c) Exemption for Small Bakeries: The requirements of 310 CMR 7.18(29) do not apply to:

1. any person who is able to demonstrate to the Department that, since January 1, 1990, the bakery has not emitted, before the application of air pollution control equipment, greater than or equal to 50 tons per year of volatile organic compounds; and

2. provided the person obtains a permit restriction from the Department under 310 CMR 7.02(12) which restricts potential emissions to below 50 tons per year.
- (d) Exemption for Small Ovens: Any individual baking oven (at an applicable facility) which has not emitted since January 1, 1990, before application of air pollution control equipment, greater than or equal to 25 tons of VOC in any calendar year, is exempt from the requirements of 310 CMR 7.18(29)(e) and (f).
- (e) RACT Requirement: Unless exempted under 310 CMR 7.18(29)(c), no person subject to 310 CMR 7.18(29) shall operate a baking oven unless VOC emissions from such oven are reduced 81% by weight.
- (f) Plan Submittal Requirement: Any person who owns, leases, operates or controls a bakery subject to the requirements of 310 CMR 7.18(29)(e) must submit an emission control plan and have the plan approved by the Department in accordance with the schedule and requirements of 310 CMR 7.18(20), except that bakeries subject to 310 CMR 7.18(29)(e) at the time of promulgation shall submit an emission control plan by April 15, 1995.
- (g) Recordkeeping Requirements: Any person operating a bakery applicable to 310 CMR 7.18(29) shall maintain records of operations necessary to demonstrate compliance. Such records shall be retained in the owner's or operator's files for a period of not less than five years and should include, but are not limited to:
1. Monthly records to determine emissions from each oven. Using the formula in EPA's "Alternative Control Technology Document for Bakery Oven Emissions", dated December 1992, or other formula approved by the Department and EPA, such records would include:
    - a. formula number;
    - b. initial bakers yeast as percent of flour;
    - c. total yeast action time;
    - d. yeast spike as percent of flour;
    - e. spike time;
    - f. ethanol emission factor (lbs/ton);
    - g. production (tons of bread baked);

- h. total ethanol emissions (tons).
- 2. Hourly (or continuous) records of control equipment operating parameters such as temperature, pressure drop or other applicable parameters to assure continuous compliance.
- (h) Testing requirements: Any person who owns, leases, operates or controls a bakery subject to 310 CMR 7.18(29) shall, upon request of the Department, perform or have performed tests to demonstrate compliance with 310 CMR 7.18(29). Testing shall be conducted in accordance with EPA Methods 25, 25A, and/or 18 as described in CFR Title 40 Part 60, or by other methods approved by the Department and EPA.